

Marbach - Headquarters

Karl Marbach GmbH & Co. KG
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Executives: Peter Marbach, Bernd Klenk, Stefanie Greiner, Hans Masche
Company headquarters: Heilbronn, district court Stuttgart, CR 101137
The general partner of Karl Marbach GmbH & Co. KG is Marbach GmbH
company headquarters are based in the district court Stuttgart, CR 100741
TIN: DE 145805125

Branches, Representation

The addresses of our branches can be found at www.marbach.com

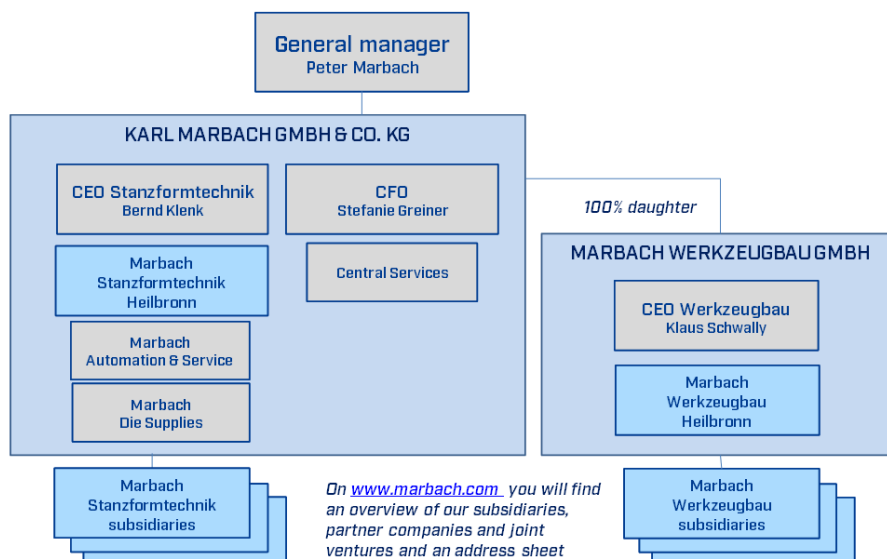
Information about the Marbach group

The company Marbach was founded in 1923, the details can be found at www.marbach.com.

The Marbach Group employs more than 1,300 employees, headquarter is in Heilbronn.

Marbach is a family business, Mr. Peter Marbach is executive partner.

We will gladly provide more information about Marbach upon request.



Products and Contact persons

[Marbach Stanzformtechnik](#)

die cutting

info@marbach.com

Products and Services

- cutting tools for the packaging from corrugated and solid-board, labels and technical parts
- special technologies: embossing, Braille , reverse scoring
- all-steel rotary tools for in-line printing machines
- counter die, SCP
- stripping tools and *marbastrip* technology
- blanking tools
- applied technology know-how to optimize the cutting process
- customer-oriented product development

[Marbach Automation & Service](#)

automation@marbach.com

Products and Services

- Machines and equipment for manufacturers of the cutting tools

[Marbach Werkzeugbau](#)

thermoforming

toolsales@marbach.com

Products and Services

- Thermoforming tools
- Filling press
- Standard parts

[Marbach Die Supplies](#)

trade@marbach.com

Products and Services

- Parts and materials for the manufacturers of the cutting tools

Quality Management System

QUALITY GUARANTEE

The name Marbach is a synonym for quality and reliability. For this, we do the following:

- The parent company and other branches are certified according to DIN EN ISO 9001.
- We will gladly provide the quality management documents upon request, for inspection.
- The Marbach Group is managed based on defined objectives and transparent indicators.
- Employees have the optimal qualifications, trainings are scheduled as needed, we support continuing education.
- We regularly conduct internal audits to optimize the quality management system.
- The materials and components have set qualitative requirements that are regularly examined.
- The Innovation Management ensures efficient and continuous product optimization.
- In the development department and inspection laboratory, we develop and test new parts and products.
- Traceability of materials in the form of the entire tool, according to the number of the order.
- Our main suppliers are regularly assessed under the terms of the supplier audits.
- The checking plans establish the initial material inspection, the continuous as well as the final check of the products.
- With regard to orders, the term and technical manufacturability are inspected.
- The used materials and products are labelled and identified.
- Inspection and manufacturing processes are set up so that our products fulfill the expectations of the customer.
- Inspection and measuring devices are checked regularly by accredited laboratories.
- We have a reliable process of packing and shipping products.
- Problems and deficiencies are eliminated quickly and competently, everything is closely discussed with the customer.
- The causes of errors are systematically analyzed.
- We continuously ensure and optimize our processes.
- We will gladly make it possible for you to visit or audit our company - make an appointment with us
- On the webpage www.marbach.com you can download our current certificate according to ISO 9001.



MINIMIZING RISKS

The Marbach Group is a reliable partner for its customers. To ensure your deliveries, we do the following:

- Operational reliability is ensured by: the technique, the maintenance of machinery and equipment and the backup of IT processes.
- We have the possibility of capacity transfer to other branches in case of any potential failures or capacity issues.
- We have liability coverage for any defective product - we will gladly provide details upon request.
- Our staff are annually instructed in the areas of safety, order and hygiene.
- Working accidents are prevented by safe working conditions and working practices.
- Compliance with labour law directives is monitored through regular audits.
- In the event of danger or necessity, we have trained staff in the areas of first aid and fire safety.
- The health of our employees is important to us. Therefore, we provide care in the areas of health and prevention.
- We prevent fire using high quality technical equipment and training employees in the area of fire safety.
- Privacy is important to us: we protect the privacy of our business partners and employees.
- IT networks and components are protected by firewall and the backup systems.
- Our employees comply with the provisions concerning data protection and secure handling of IT equipment.
- Hygiene is ensured by the set rules and training , we are supported by the concept of HACCP, the particular results are the Rules of Hygiene, activity description by the maintenance worker , Hygiene PN, Risk Assessment]
- Our suppliers are obliged to review materials under REACH.
- Marbach Heilbronn is LFA-certified as a "Known shipper"
- All our business partners are verified according to the worldwide applicable sanctions.

RESPONSIBILITY - PROCEEDINGS WITH RESPECT TO THE CONSEQUENCES

Our corporate policy is based on environmental, social and economic responsibility:

- We will gladly send you our CSR-report (Report on Social Responsibility) - valid for HN, branches plan for 2019.
- We offer fair working conditions and fair pay.
- Marbach meets the requirements of internationally recognized Ethical Trading Initiative (ETI) base code.
- Energy audits in accordance with DIN-EN 16247-1 show the potential for savings and efficient use of energy - valid for HN, MA CZ in goals for 2016.
- We have an environmental responsibility - to maintain and to, as minimally as possible, burden the environment.
- Our compliance with environmental laws is customary.
- As part of our development, production and marketing we try to conserve resources.
- The recyclable die-board – *greenplate* - is environmentally friendly and offers many technical advantages.

- In the production, we use innovative cooling emulsion without mineral oils, which is plant-based.
- The saving of energy as well as CO₂ is thanks to the newly built or refurbished operations [based on technical condition] - valid for HN.
- Advanced Concepts of lighting and air conditioning, the office complex of the parent company is heated through the concrete core of the building - valid for HN.
- Electric energy, partly through hydroelectric power and photovoltaic, our own facility provides 280,000 kWh annually - valid for HN.
- The coolers of lasers cooled by the outside air consume 25% less power compared with standard cooling
- The vehicle fleet of the company Marbach has cars with low fuel consumption, largely with BlueMotion Technology.
- We sort waste - the recycling and disposal is entrusted to experts.

MARBACH - CONSTANT IMPROVEMENT

Good ideas are a guarantee of success and innovative power of the company Marbach. Thanks to the innovations, we create our leadership in innovation and therefore create a future for us and for our customers.

- We systematically manage the process of innovation in such a way that we bring high-quality ideas to successful implementation.
- The innovation process is overarched by our innovation managers and it is continuously optimized.
- Incentives for innovation are systematically recorded, evaluated and accompanied from the beginning until launching.
- The innovation process involves all branches of the Marbach group.
- Our employees are involved in the process of optimization using the FIT-system for the gathering of suggestions for improvement.
- High-quality proposals are evaluated and implemented, the best are then awarded.
- Even in the areas of innovative incentives, we are the right partner: communicate with us and tell us where, on our side, you see room for improvement.